

To,

Mr.B.Govindaraj, Managing Director

P.R.Acoustical and Engineering works (P) Ltd No.1, North Eda Street, Beemanagar, Trichy-620001, Tamilnadu, India PH.:0431-2411623/2412608/2412250

Dear sir

Sub: Performance Certificate – Supply of Silencer – reg.

This is to certify that P.R.Acoustical and Engineering works (P) Ltd, have supplied silencer against following purchase order.

Sl. No.	PO No. & Date	Invoice No. & Date	Supplier Ref.:
1	4100004767 Dt. 08.12.2021	001 Dt. 07.05.2022	Job No.1850
	4300037849 Dt.08.09.2021	024 Dt. 03.02.2022	Job No.1841
3	4300010619 Dt.01.08.2018	063 Dt. 11.02.2019	Job No.1728

These silencers are being used to reduce the noise level during steam blow off under startup and process upset condition the performance of these steam silencer is satisfactory. Design data of silencer attached.

For,

NAGAPRASANNA BHAT

Chief Manager - Engineering & Inspection Ma Mangalore Chemicals & Fertilizers Ltd.
Panambur, Mangaluru - 575 0 for tilisers Ltd.
(Authorised signatory)

From: Neeraj Tripathi <neeraj.tripathi@isgec.co.in>

Sent: Wednesday, July 17, 2019 4:06 PM

To: Arumugam - PRAE Office; psakthivel@isgec.co.in

Cc: Govindaraj B - PRAE MD; Parthiban - PRAE Office; Vinoth Govindaraj; Vijay Pothi

Subject: RE: Performance Request Letter - Supply of Silencers – reg.

Dear Mr. B. Govindaraj,

This refers your trailing mail, this is to inform you that you're your silencer which was supplied by you against Invoice. No: 059 Dt: 26.11.2016 working properly and good performed.

We are thankful to you supplied good quality product.

Thanks & Regards;

Neeraj Tripathi (EPC Contracts)



ISGEC HEAVY ENGINEERING LTD.

A-4, Sector 24, Noida -201301 UP, India

Mob:- + 91-9910330776 Tel.: +91-120-4085083

Email: neeraj.tripathi@isgec.co.in

website: www.isgec.com

From: Arumugam - PRAE Office [mailto:arumugam@pracoustics.com]

Sent: 17 July, 2019 2:33 PM

To: neeraj.tripathi@isgec.co.in; psakthivel@isgec.co.in

Cc: Govindaraj B - PRAE MD; Parthiban - PRAE Office; Vinoth Govindaraj; Vijay Pothi

Subject: Performance Request Letter - Supply of Silencers – reg.

July 17, 2019

Mr.Neeraj Tripathi

ENGINEERING PROCUREMENT CONSTRUCTION

PROJECT- POWER PLANT

ISGEC HEAVY ENGINEERING LTD (Formerly ISGEC JOHN THOMPSON) A-4, SECTOR-24, NOIDA (U.P.)-201301

PH# (Direct) 0120-4085083

(Office) 0120-4085001, Extn. 5083

Mobile: +91-9910330776

E-mail: neeraj.tripathi@isgec.co.in

Dear sir,

Sub: Performance Request Letter - Supply of Silencers – reg.

Ref. PO.No: P30102580/ES0116 DT: 15.06.2016.

Our Job No: 1563.

From: Sent: To: Subject:	Ramana Rao Balivada <bvr.offshore@gmail.com> Friday, July 20, 2018 2:17 PM Arumugam - PRAE Office Re: Performance Request Letter - Supply of Silencers – reg.</bvr.offshore@gmail.com>
•	
We did not get any advertiong back.	rse remarks from our client M/s GAIL (India) Ltd and the project was completed
Hence the equipment mu	ast be performing satisfactorily.
Thanking you,	
B.V.R Rao	
Offshore Infrastructures Ranjit House, Plot No. D MIDC, TTC Industrial A Turbhe, Navi Mumbai 400 705	0-28/15
Tel: 022- 66721000 Fax: 022 - 25693885	
× state	
On Fri, Jul 20, 2018 at 2	:13 PM, Arumugam - PRAE Office < arumugam@pracoustics.com > wrote:
July 20, 2018	
Mr D V D Doo	
Mr.B.V.R Rao.	Anne Linia I Melen I West Monte
	tures Limited, - Muland West Mumbai.
Email: bvr.offshore@gr	nail.com;
Tel-022 66721000 to 66	5721030,25640416,25690073,25653464.
Dear sir,	
Sub: Performance Requ	est Letter - Supply of Silencers – reg.
Ref PO.No: OIL/3066/1	3-14/PP/0364 DT: 15.02.2014.

Our Job No: 1405.

Project: Gail (India) Ltd, - Vijaipur, Dist - Guna. (M.P.).

Type: LP Steam Silencer.

Meterial Code: 18-XX-106.

With reference to above project, we had supplied **1 no** of silencer vide our **Invoice. No: 046 Dt: 04.08.2014.** We are interested to know the performance feedback of the supplied silencers. Kindly forward the same to us and enable us to serve you better. If you need any further assistance kindly inform us.

Waiting for your favourable reply.

Thanking you,

Truly yours,

B.Govindaraj, Managing Director

P.R.Acoustical and Engineering works (P) Ltd No.1, North Eda Street, Beemanagar, Trichy-620001, Tamilnadu, India

Mobile: 9345114145

PH::0431-2411623/2412608/2412250

E-mail: md@pracoustics.com

From: Nisheeth Khandelwal < nisheeth.khandelwal@adityabirla.com>

Sent: Monday, July 09, 2018 3:04 PM **To:** Arumugam - PRAE Office

Cc: Govindaraj B - PRAE MD; Office PRAE; Parthiban - PRAE Office **Subject:** Re: Performance Request Letter - Supply of Silencers – reg.

Dear Sir

The supplied silencer was installed after safety valve .

The safety valve pop up is very rare.

However once one safety valve was operated and that time the silencer was effective.

Thank you for your mail.

Regards

Nisheeth Khandelwal

00917752020750

From: Arumugam - PRAE Office <arumugam@pracoustics.com>

To: "nisheeth.khandelwal@adityabirla.com" <nisheeth.khandelwal@adityabirla.com>

Cc: Govindaraj B - PRAE MD <md@pracoustics.com>, Parthiban - PRAE Office <parthiban@pracoustics.com>, Office PRAE <office@pracoustics.com>

Date: 09-07-2018 14:26

Subject: Performance Request Letter - Supply of Silencers – reg.

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July 09, 2018

Mr.Nisheeth Khandelwal, - DGM Mechanical.

M/s.Utkal Alumina International Limited, - District: Rayagada, Odisha.

Email: nisheeth.khandelwal@adityabirla.com;

Mob: 00917752020750.

Dear sir,

Sub: Performance Request Letter - Supply of Silencers – reg.

Ref. PO.No: 13/4037/01/2742 DT: 13.01.2014.

Our Job No: 1396.

Type: Silencer - Exhaust Line Vent.

Item No. DBSLR0014.

With reference to above project, we had supplied 4 no s of silencer vide our Invoice. No: 143 Dt: 27.03.2014. We are interested to know the performance feedback of the supplied silencers. Kindly forward the same to us and enable us to serve you better. If you need any further assistance kindly inform us.

Waiting for your favourable reply.

Thanking you, Truly yours,

B.Govindaraj, Managing Director

P.R.Acoustical and Engineering works (P) Ltd

No.1, North Eda Street, Beemanagar, Trichy-620001, Tamilnadu, India

Mobile: 9345114145

PH::0431-2411623/2412608/2412250

E-mail: md@pracoustics.com

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From: Vishal Rana < Vishal.Rana@linde.com>

Sent: Friday, July 27, 2018 4:53 PM

To:Govindaraj B - PRAE MD; Arumugam - PRAE OfficeCc:Parthiban - PRAE Office; Office PRAE; Jitendra VaryaniSubject:RE: Performance Request Letter - Supply of Silencers - reg.

Dear Mr. Govindaraj,

Just to update that your silencers are installed and plant is in operation for last 3 months, we have not received any concern from RIL regarding silencers performance till this time.

Best Regards,

Vishal Rana Manager - Procurement

Procurement Engineering Center India

Corporate & Registered Office: Linde Engineering India Pvt. Ltd.,

Linde House, Opp VUDA office, VIP Road, Karelibaug Vadodara 390018, India.

Phone +91 (265) 3346629

Fax +91 (265) 2461757, Mobile No. +91.9909953435

Website:- www.linde-india.com
Email Id:- wishal.rana@linde.com

Corporate Identity Number: U64203GJ1987PTC097873

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From: Arumugam - PRAE Office [mailto:arumugam@pracoustics.com]

Sent: 27 July 2018 14:25

To: Vishal Rana < Vishal.Rana@linde.com>

Cc: Govindaraj B - PRAE MD <md@pracoustics.com>; Parthiban - PRAE Office <parthiban@pracoustics.com>; Office

PRAE <office@pracoustics.com>

Subject: Performance Request Letter - Supply of Silencers - reg.

Caution: The identity of the sender of this message could not be verified as it originates from the Internet. Please pay attention!

July 27, 2018

Mr. Vishal Rana, Deputy Manager - Matl. Group Static Procurement,

M/s. Linde Engineering India Private Limited, - Vadodara.

Email: Vishal.Rana@linde-le.com;

Tel.: +91 0265 3056629, Fax: +91 0265 2461757, Mobile: +91 9909953435.

Dear sir,

Sub: Performance Request Letter - Supply of Silencers – reg.

Ref. PO.No: 002 2DB1190 Sup. 000 DT: 07.03.2014/Sup. 001 Dt. 28.04.2014/Sup. 002 Dt. 29.04.2014

Our Job No: 1425.

Project: M/s.Reliance Industries Limited (SEZ), - Dist. Jamnagar, Gujarat.

Type: Super Heater PSV - Silencer, Steam Drum PSV - Silencer, Steam Drum - Vent Silencer, Start-Up Vent Silencer on No.1 Condenser & No.2 Condenser, Start-Up Vent Silencer on Reactor Effluent Cooler, Super Heater - Vent Silencer, Steam Drum PSV - Silencer,

Tag No: MF-HOH360-Y020 B, MF-HOH361-Y020 B, MF-HOH360-Y018 B, MF-HOH361-Y018 B, MF-HOH360-Y017, MF-HOH361-Y017, MF-HOH360-Y014, MF-HOH361-Y014, MF-HOH360-Y015, MF-HOH360-Y016, MF-HOH361-Y016, MF-HOH360-Y019, MF-HOH360-Y018 A, MF-HOH361-Y019, MF-HOH361-Y018 A, MF-HOH360-Y020 A, MF-HOH361-Y020 A.

With reference to above project, we had supplied 18 nos of silencer vide our Invoice. No: 094 to 099 Dt: 18.11.2014. We are interested to know the performance feedback of the supplied silencers. Kindly forward the same to us and enable us to serve you better. If you need any further assistance kindly inform us.

Waiting for your favourable reply.

Thanking you, Truly yours,

B.Govindaraj, Managing Director

P.R.Acoustical and Engineering works (P) Ltd No.1, North Eda Street, Beemanagar, Trichy-620001, Tamilnadu, India

Mobile: 9345114145

PH.:0431-2411623/2412608/2412250

E-mail: md@pracoustics.com

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From: KACHARI, CHAKRESWAR (क्वारी. चक्रेश्वर) < CKACHARI@INDIANOIL.IN >

Sent: Thursday, March 30, 2017 4:15 PM

To: Arumugam - PRAE Office

Cc: Govindaraj B - PRAE MD; Vinoth Govindaraj; Vijay Pothi; Parthiban - PRAE Office;

SAHAI, SAMIR (_{सहाय, समीर);} MURTHY, G.R.K. (मूर्ति, जी.आर.के.)

Subject: RE: Performance Request Letter - Supply of Silencers - Job No. 1510

Performance of the silencers are found to be satisfactory.

Regards

C Kachari CPJM

From: Arumugam - PRAE Office [mailto:arumugam@pracoustics.com]

Sent: 23 March 2017 12:49

To: KACHARI, CHAKRESWAR (कचारी, चक्रेश्वर); DAS, BIMAN CHANDRA (बिमन चंद्रा दास)

Cc: Govindaraj B - PRAE MD; Vinoth Govindaraj; Vijay Pothi; Parthiban - PRAE Office; SAHAI, SAMIR (सहाय, समीर);

MURTHY, G.R.K. (मृति, जी.आर.के.)

Subject: Performance Request Letter - Supply of Silencers - Job No. 1510

March 23, 2017

Chief Project Manager

Indian Oil Corporation Limited

Guwahati Refinery

Guwahati, Assam -781020

Attn: Mr. C. Kachari / Attn: B C Das (Manager-Projects)

Phone No.0361-2657067 Phone No.0361-2597954

Email: ckachari@indianoil.in Email: dasbc@indianoil.in Email: dasbc.<a href="mailto:dasbc."

Dear sir,

Sub: Performance Request Letter - Supply of Silencers – Guwahati Refinery, Assam - reg.

Ref. PO.No: 457/062/24491303 Dt. 10.07.2015.

Our Job No: 1510. Type: Silencer

With reference to above project, we had supplied **3 no** of silencer vide our **Invoice. No: 070 Dt: 03.02.2016.** We are interested to know the performance feedback of the supplied silencers. Kindly forward the same to us and enable us to serve you better. If you need any further assistance kindly inform us.

Waiting for your favourable reply.

Thanking you,

Truly yours,

B.Govindaraj, Managing Director

P.R.Acoustical and Engineering works (P) Ltd

From: Vishal.Rana@linde.com

Sent: Wednesday, November 09, 2016 4:57 PM

To: Arumugam - PRAE Office

Cc: Govindaraj B - PRAE MD; Parthiban - PRAE Office; Vijay Pothi; Vinoth Govindaraj

Subject: Re: Performance Request Letter - Supply of Silencers - Job No. 1178

Dear Mr. Govindaraj,

We have not received any complaint/observation from HPCL for last 2 years, hope everything must be running smooth.

Best Regards,

Vishal Rana

Dy. Manager - Matl. Group Static Procurement

Procurement Engineering Center India

Corporate Office : Registered Office :
Linde Engineering India Pvt. Ltd. 806, Meghdoot, 94,
Linde House,Opp VUDA office, VIP Road, Nehru Place,

Karelibaug Vadodara 390018, India.

New Delhi – 110 019

Phone +91 (265) 3346629 Phone (011) 26431054, 26418996 Fax +91 (265) 2461757, Mobile No. +91.9909953435 Fax (011) 26437922

Website www.linde-india.com
Email Id:- vishal.rana@linde-le.com

Email Id:- vishal.rana@linde-le.com

Email Id:- vishal.rana@linde-le.com

Corporate Identity Number: U64203DL1987PTC029740 Corporate Identity Number: U64203DL1987PTC029740

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From: Arumugam - PRAE Office <arumugam@pracoustics.com>
To: "Vishal.Rana@linde-le.com" <Vishal.Rana@linde-le.com>

Cc: Govindaraj B - PRAE MD <md@pracoustics.com>, Vinoth Govindaraj <vinoth@pracoustics.com>, Vijay Pothi <vijay@pracoustics.com>, "Parthiban -

PRAE Office" <parthiban@pracoustics.com>

Date: 18/10/2016 12:18

Subject: Performance Request Letter - Supply of Silencers - Job No. 1178

October 18, 2016

Mr. Vishal Rana – Principal Engineer - Procurement

M/s.Linde Engineering India Pvt. Ltd., - Vadodara, Gujarat.

Mobile: +91 09909953435/ Tel: +91 0265 3056789.

Email: Vishal.Rana@linde-le.com.

Dear sir,

Sub.: Performance Request Letter - Supply of Silencers - reg.

Ref PO.No: 002 2DA8120 Sup.000 DT: 11.10.2011/ Job No: K-02-2310A051.

Our Job No: 1178.

Project: M/s. Hindustan Petroleum Corporation Limited., - Mahul Mumbai.

Type: Silencer.

Tag No.: 704-PS-4010 & 704-PA-4002.

With reference to above project, we had supplied **2** no s of silencer vide our **Invoice.** No: **109** Dt: **30.03.2012.** We are interested to know the performance feed back of the supplied silencers. Kindly forward the same to us enable to serve you in better way. If you need any further assistance kindly inform the same.

Waiting for your favourable reply.

Thanking you, Truly yours,

B.Govindaraj, Managing Director

P.R.Acoustical and Engineering works (P) Ltd

No.1, North Eda Street, Beemanagar, Trichy-620001, Tamilnadu, India

Mobile: 9345114145

PH.:0431-2411623/2412608/2412250

E-mail: md@pracoustics.com

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From: SINGH, SATYAJEET (सिंह, सत्यजीत, <SINGHSATYAJEET@INDIANOIL.IN>

Sent: Wednesday, October 05, 2016 2:33 PM

To: Govindaraj B - PRAE MD; Vinoth Govindaraj; Office PRAE

Cc: RAO, SIDDARTHA (_{राव,} सिद्धार्थ); ŞÎL, SUBHASHIS (_{सिल सुभाशीष);} YADAV, SUNIL (_{यादव सुनील);}

RATNAM, KV (रत्नम,केवी): SAHOO, TRINATH (साह्र, त्रिनाथ); MUKESH, MOHAN (मुकेश, मोहन):

KACKER, RAJIV (कक्कड़, राजीव); UKEY SM(उके एस एम)

Subject: Supply of Silencer at VGO-HDT unit of IOCL, Paradip Refinery, Paradip

Attachments: PO for Enquiry No. U6487-3096-2132-23222101.pdf

Kind Attn: Mr Parthiban (Sr Manager- Sales, Moblie: 8754008087)

Dear Mr Parthiban

M/s P R Acoustical and Engineering Works(P) Ltd., Trichy, Tamilnadu has supplied eight nos. Silencer at IOCL, Paradip Refinery, Paradip vide PO: U6487-3096-2132-23222101,dated 16.09.2010 for an amount of Rs 14.25 lakh which were installed and since running successfully (PO copy is enclosed for the reference).

As discussed with your Trichy office regarding supply of one silencer which is urgently required at VGO-HDT unit for the reduction of heavy steam noise coming from one small turbine gland leak off line. The steam coming from turbine leak off line is kept open to atmosphere at a height of 2-2.5 meter and the line size is 1-1/2 inch. The steam parameters are as follows:

Steam pressure : 6-7 kgf/cm2

Steam Temperature : 175 degree centigrade (aaprox)

Flow : 4-5 ton/hour Noise level : Very heavy sound

You are requested to design a suitable silencer by considering above parameter so that the noise level of steam vent can be reduced to acceptable limit.

May please review and provide GA drawing and budgetary offer for supply of silencer with minimum delivery schedule at the earliest for our review and procurement action.

Awaiting your early response

With Thanks & Regards,

Satyajeet Singh

Senior Maintenance Manager Paradip Refinery Project Indian Oil Corporation Limited

Phone- 06722 211628 Mobile- +91 8763422154

Email- singhsatyajeet@indianoil.in

From: Arvind Kushwaha <a kushwaha@bhushansteel.com>

Sent: Friday, July 15, 2016 4:16 PM **To:** Arumugam - PRAE Office

Cc: Govindaraj B - PRAE MD; Vinoth Govindaraj; Vijay Pothi; Office PRAE **Subject:** RE: Performance Request Letter - Supply of Silencers - Job No. 1052

To whom It May Concern

M/s P.R. Acoustical and Engineering works (P) Ltd have supplied the 1 Nos. Sliding Silencer for our 165 MW Power Plant against our PO No. 8/BEL/10-11/029 Dt. 26.08.2016, In Bhushan Energy Ltd. At Meramandali Site Odisha.

The Sliding Silencer has Installed and working Satisfactorily,

Regards Arvind Kumar AGM/Project-Power Plant Bhushan Steel Ltd. New Delhi Mob. No.+91-9873055559

From: Arumugam - PRAE Office [mailto:arumugam@pracoustics.com]

Sent: Friday, July 15, 2016 3:54 PM **To:** akushwaha@bhushansteel.com

Cc: Govindaraj B - PRAE MD; Vinoth Govindaraj; Vijay Pothi; Office PRAE **Subject:** Performance Request Letter - Supply of Silencers - Job No. 1052

July 15, 2016

Mr. Arvind Kumar, Asst. G.M. – Power Plant

M/s. Bhushan Energy Limited.

Email: <u>akushwaha@bhushansteel.com</u>; Tel: 011-42295555 / Mobile: 09873055559.

Dear sir,

Sub.: Performance Request Letter - Supply of Silencers – reg.

Ref PO.No.: 8/BEL/10-11/029 DT: 26.08.2010.

Our Job No: 1052. Type: Sliding Silencer.

With reference to above project, we had supplied **1 no** of silencer vide our **Invoice. No: 048 Dt: 19.10.2011.** We are interested to know the performance feed back of the supplied silencers. Kindly forward the same to us enable to serve you in better way. If you need any further assistance kindly inform the same.

Waiting for your favourable reply.

Thanking you, Truly yours,

B.Govindaraj, Managing Director

P.R.Acoustical and Engineering works (P) Ltd

इंडियन ऑयल कॉर्पोरेशन लिमिटेड

रिफाइनरी प्रभाग: गुवाहाटी रिफाइनरी, नुनमाटी, गुवाहाटी - 781 020

Indian Oil Corporation Limited

Refineries Division: Guwahati Refinery Noonmati, Guwahati - 781 020, Assam Tel: 597777 Fax: 0361- 550158,550694

Gram: OILREFIN

Internet Site: www. indianoilcorp. com



रिफाइनरी प्रभाग

Refineries Division

28.04.2014

To whom it may concern

Two nos of Coke Drum vent Silencer manufactured by M/s P.R. Acoustical and Engineering works (P) Ltd and supplied by M/s IOTL was installed and commissioned in DCU of Guwahati Refinery in September, 2012.

The performance of the system is found to be satisfactory.

For and on behalf of IOCL Guwahati Refinery

C Kachari Chief Project Manager

From: Jigar.Vaidya@ril.com

Sent: Tuesday, May 12, 2015 6:28 PM **To:** Arumugam - PRAE Office

Cc: Govindaraj B - PRAE MD; Vinoth Govindaraj; vijay_pothi@yahoo.com; Office PRAE;

kalpesh.s.shah@ril.com

Subject: RE: Performance Request Letter - Supply of Silencers - Job No: 1334.

These Silencers have never been tested at rated flow. At lower flow about (1/3) of MP steam venting the performance was ok.

Thanks & Regards, Jigar Vaidya 0288-4012431 07600713457

From: Arumugam - PRAE Office [mailto:arumugam@pracoustics.com]

Sent: Monday, May 11, 2015 10:31 AM

To: Jigar Vaidya; Kalpesh s shah@ril.com; Arun Kedia

Cc: Govindaraj B - PRAE MD; Vinoth Govindaraj; vijay pothi@yahoo.com; Office PRAE

Subject: Performance Request Letter - Supply of Silencers - Job No: 1334.

May 11, 2015

Mr. Jigar Vaidya – Purchase/ Mr. Kalpesh Shah/ Mr. Arun Kedia.

M/s. Reliance Industries Limited

Email: <u>Jigar.Vaidya@ril.com</u>; <u>Kalpesh s shah@ril.com</u>; <u>arun.kedia@ril.com</u>; Tel: No. 022-44789360-4478 4576/+91 288 4012431/M: +91 7600713457.

Tel: 0091-288-2312436/9998215676.

Dear sir.

Sub: Performance Request Letter - Supply of Silencers – reg.

Ref. PO.No: JM1/7460659 DT: 18.06.2013.

Our Job No: 1334.

Project: M/s.Reliance Industries Limited, - Dist. Jamnagar, Gujarat.

Type: Vent Silencer. Item No: 4500094581.

With reference to above project, we had supplied 3 no s of silencer vide our **Invoice. No: 091 Dt: 01.11.2013.** We are interested to know the performance feedback of the supplied silencers. Kindly forward the same to us and enable us to serve you better. If you need any further assistance kindly inform us.

Waiting for your favourable reply.

Thanking you,

Truly yours,

B.Govindaraj, Managing Director

P.R.Acoustical and Engineering works (P) Ltd

No.1, North Eda Street, Beemanagar, Trichy-620001, Tamilnadu, India

Mobile: 9345114145

From: lalji.prajapati [lalji.prajapati@adityabirla.com]
Sent: Thursday, February 05, 2015 1:07 PM

To: Francis PV - PRAE Marketing

Cc: Leema J - PRAE Design; Arumugam - PRAE Office; Govindaraj B - PRAE MD

Subject: Requirement of Silencer for Superheater safety valve vent line

Dear Sir,

We had installed your make 2 Nos. of Silencer in Boiler Start-up vent line and its performance found satisfactorily. So we want to install another 02 Nos. Silencer in Superheater safety valve vent line in our 2X50 TPH capacity IJT make Boiler, Kindly request you to send techno-commercial offer for the same. Silencer details as under,

SILENCER For SUPERHEATER SAFETY VALVE,
Steam relieving capacity : 50000KG/HR
Pressure :90 kg/cm2

Service : Superheated Steam

Steam temperature : 510 Deg C Inlet Noise level :>160DB(A)

Max. allowable sound level at 1m distance from silencer : 85 DB(A)

Silencer mounting : Vertical, outlet to atmosphere

Corrosion allowance on CS parts :3MM Silencer connecting pipe : 4 Inch

Schedule of pipe : 120,SMLS, BW end connection,

Pipe material specification :SA335 P22

PF Sheet material : STAINLESS STEEL-409,

Acoustic material : Glass wool,
Painting specification: Surface preparation: SA 2.5,
HR Aluminum paints: 2 Coats, Total DTF= 40 Microns

Awaiting your early response.

With Regards,

Lalji Prajapati Aditya Birla Nuvo Limited Unit : Indian Rayon,

Veraval - 362266 | Gujarat | India |

Tel: +91 2876 248442 | Mobile: +91 9913021026|

Email: lalji.prajapati@adityabirla.com | Website: www.adityabirla.com |



- Do not override or interfere with any safety provision nor allow anyone else to do so.
- No person may work under the influence of alcohol or drugs.
- AVING RULES All injuries & incidents must be reported.

The information contained in this electronic communication is intended solely for the individual(s) or entity to which it is addressed. It may contain proprietary, confidential and/or legally privileged

```
From:
                      A KALYAN KUMAR [akk_120210@vizagsteel.com]
Sent:
                      Thursday, September 04, 2014 3:06 PM
To:
                      Arumugam - PRAE Office
Cc:
                      mvkreddy@vizagsteel.com; jaganmrv@vizagsteel.com
Subject:
                      FW: Performance Request Letter - Supply of Silencers - Job No: 1222.
Sir,
The trailing message is for your information pl.
regards
----Original Message----
From: SALIM GP [mailto:salimgp@vizagsteel.com]
Sent: Thursday, September 04, 2014 12:24 PM
To: A KALYAN KUMAR
Subject: Re: Performance Request Letter - Supply of Silencers - Job No:
1222.
Dear Sri Kalyan Kumar
Kindly let them know that the performance of the silencers supplied by them is
satisfactory . They are doing well.
Regards
Salim GP
---- Original Message -----
From: "A KALYAN KUMAR" <akk 120210@vizagsteel.com>
To: <salimgp@vizagsteel.com>
Sent: Thursday, September 04, 2014 9:24 AM
Subject: FW: Performance Request Letter - Supply of Silencers - Job No:
1222.
> Sir,
> Pl offer your views and comments on the trailing message.
> regards
> ----Original Message----
> From: Arumugam - PRAE Office [mailto:arumugam@pracoustics.com]
> Sent: Tuesday, September 02, 2014 4:47 PM
> To: akk 120210@vizagsteel.com
> Cc: Govindaraj B - PRAE MD; Vinoth Govindaraj; vijay pothi@yahoo.com;
> Office
> PRAE
> Subject: Performance Request Letter - Supply of Silencers - Job No: 1222.
> September 2, 2014
>
>
> Mr.A.Kalyan Kumar, AM/MM-PUR
```

```
> M/s.Rashtriya Ispat Nigam Limited. - Visakhapatnam.
> Email: akk 120210@vizagsteel.com <mailto:akk 120210@vizagsteel.com> .
> PH: 0891-2742551/Mobile: 09701348838.
>
>
> Dear sir,
>
> Sub: Performance Request Letter - Supply of Silencers - reg.
> Ref PO.No: AT.No.2.96.0001/50/P/2024 DT: 15.05.2012/
> Amendment No: 1 DT: 31.10.2012.
> Our Job No: 1222.
> Type: Silencer for Steam Vent of 40 ATA 200 MM Dia Header Silencer,
> Silencer
> for Tata Header of BPTS.
> Catalogue No: 5050570990102, 5050595770004.
>
>
> With reference to above project, we had supplied 2 no s of silencer vide
> Invoice. No: 127 Dt: 30.01.2013. We are interested to know the performance
> feedback of the supplied silencers. Kindly forward the same to us and
> us to serve you better. If you need any further assistance kindly inform
> us.
>
> Waiting for your favourable reply.
>
> Thanking you,
>
> Truly yours,
> B.Govindaraj, Managing Director
> P.R.Acoustical and Engineering works (P) Ltd
> No.1, North Eda Street, Beemanagar, Trichy-620001, Tamilnadu, India
> Mobile: 9345114145
> PH.:0431-2411623/2412608/2412250
> E-mail : md@pracoustics.com
> "The quiet people offering Sound Solution to Noise"
```

NIRMA LIMITED

2147, Modern Bunglow, Near N.C.C. Office, Krishnanagar, Waghawadi Road, BHAVNAGAR - 364002, Ph.: 0278-2565199, Fax:0278-2565099

NL/SA/UTY/HSR/14-15/54

Date: 07.08.2014

PERFORMANCE CERTIFICATE

This is to Certify that M/s. P. R. ACOUSTICAL AND ENGINEERING WORKS PRIVATE LIMITED, E-41, Developed Plots Estate, Thuvakudy, Trichy - 620 015, have supplied silencers against following purchase order. These silencers are being used to reduce the noise level during steam blow off under startup and process upset conditions the performance of these steam silencer is satisfactory. Design data of the silencer as attached for your reference.

CUSTOMER : M/S. NIRMA LIMITED

PO NO. : K/8001003P0120100085

PO DATE : 08.05.2012

DESCRIPTION : Silencer for 2.5 Bar (ABS) vent line

ITEM NO. : UBMIBOILR065

OTY. : 01 NOS.

INVOICE NO. : 040 DATED 06.07.2012

NIRMA LIMITED

SODA ASH CHEMICAL COMPLEX

VILLAGE KALATALAV,
DIST: BHAVNAGAR (GUJARAT)

PIN GODEANE4313.

SR. MANAGER – UTILITY NIRMA CHEMICAL COMPLEX KALATALAV, BHAVNAGAR MOB: +91 89800 26335

E-Mail: hsrajani@nirma.co.in

NIRMA Better Products. Better Value. Better Living.

SILEN	CER DESIGN DATA :	PRAE-J-1195-R00
S. No.	DESCRIPTION	SILENCER
	TAG NO OF SILENCER	
	FLOW MEDIUM	STEAM
3 .	FLOW RATE (TONS/HR)	60
4	PRESSURE BEFORE VALVE (BAR(ABS))	2.5
	SILENCER INLET PRESSURE (BAR(ABS))	
6	TEMPERATURE (Deg.C)	150 TO 180
	INLET NOISE LEVEL (dB(A))	150
	NOISE LEVEL AT OUTLET AT IM DIST. FROM THE SILENCER SHALL NOT EXCEED (dB(A))	
9	SHENCER MOUNTING	Vertical, Outlet to atmosphere
		1 No.
	LENGTH (L1) (AFPROX.) (mm)	2500±10
12	LENGTH (L2) (APPROX.) (mm)	• 1600±5
13	LENGTH (L3) (APPROX.) (mm)	1100±3
14	DIA (OD) (APPROX.) (mm)	ø1200
	WEIGHT (APPROX.) (Kg)	1520/QTY
	CORROSION ALLOWANCE ON C.S. PARTS ONLY	3 mm

MATER.	IAL SPECIFICATION DATA :	
S. No.	DESCRIPTION	SILENCER
	FLANGE & COUNTER FLANGE	10" SCH 40 WNRF 150#, SA 105 ASME B16.5
	DRAIN PIPE	3/4" SCH 40, SA 106 Gr.B
	BOTTOM PLATE RIB	IS 2062 Gr.A
4	BOTTOM PLATE	
		10" SCH 40, SA 106 GR.B
	FLAT END	IS 2062 GR.A
	SUPPORT BRACKET	IS 2062 GR.A
8	OUTER SHELL	IS 2062 GR.A
9	HETING LUG	IS 2062 GR.A
10	NAME PLATE BRACKET	IS 2062 GR.A
11	NAME PLATE	SS SS
	BIRD SCREEN MESH	
13	WEATHER COWL (RAIN HOOD)	IS 1079 GR.0
14	GASKET	SS 316 SPIRAL WOUND
	STUD & NUTS (FLANGE)	7/8"X125 LG -12 Nos.SA 193 B7/SA 194 2H
16	PF SHEET	SS 409
17	WIRE MESH	G.1
	CLOTH	FIBRE GLASS CLOTH
19	ACOUSTIC PACKING	LOOSE GLASS WOOL
	INTERNAL METALLIC SUPPORTS	CARBON STEEL

NIRMA LIMITED SOUR ASH CHEMICAL COMPLEX VALLAGE: KALATALAV,

DIST.: BHAVNAGAR (GUJARAT) PIN CODE: 384313.

From: Vantmuri [vantmuri@tdps.co.in]
Sent: Vantmuri [vantmuri@tdps.co.in]
Thursday, August 07, 2014 12:08 PM

To: Arumugam - PRAE Office

Cc: Govindaraj B - PRAE MD; Vinoth Govindaraj; Praveen@tdsp.co.in;

vijay pothi@yahoo.com; Office PRAE; Javid

Subject: RE: Performance Request Letter - Supply of Silencers - Job No: 1207.

Dear Sir,

The performance of supplied silencers are found satisfactory & there are no complaints from Customer as on today.

Thanks for your support.

Best regards,

Srinivas Vantmuri TDPS_Bangalore

From: Arumugam - PRAE Office [mailto:arumugam@pracoustics.com]

Sent: 07 August 2014 12:02

To: lingaraju.l@tdps.co.in; Vantmuri; Praveen@tdsp.co.in;

Cc: Govindaraj B - PRAE MD; Vinoth Govindaraj; vijay pothi@yahoo.com; Office PRAE

Subject: Performance Request Letter - Supply of Silencers - Job No: 1207.

August 7, 2014

Mr.Lingaraju.L/ Mr.Srinivas Vantmuri/ Mr.Praveen/ Mr.R.Das Prakash, Materials – Projects

M/s.TD Power Systems Limited, - Bangalore.

Email: lingaraju.l@tdps.co.in; vantmuri@tdps.co.in; Praveen@tdsp.co.in;

PH: 080-22017830/22017827/22017800, Mob: + 91 9611137452/ 09880295939.

Dear sir,

Sub: Performance Request Letter - Supply of Silencers – reg.

Ref PO.No: 3111100326 DT. 07.02.2012/ CUSTOMER PO No: 4511001912

Our Job No: 1207.

Project: M/s.ITC LIMITED - PSPD - DCM, - Andhra Pradesh.

Type: Main Steam Warmup Vent Silencer, Extraction Steam Silencer – 3 Nos.

Tag No: SL-01, SL-02, SL-03, SL-04.

With reference to above project, we had supplied **4 no s** of silencer with our **Invoice. No: 043 Dt: 18.07.2012.** We are interested to know the performance feedback of the supplied silencers. Kindly forward the same to us and enable us to serve you better. If you need any further assistance kindly inform us.

Waiting for your favourable reply.

Thanking you,

Truly yours,

From: Arvind Kushwaha [akushwaha@bhushansteel.com]

Sent: Tuesday, July 15, 2014 1:31 PM **To:** Arumugam - PRAE Office

Cc: Govindaraj B - PRAE MD; Vinoth Govindaraj; vijay pothi@yahoo.com; Office PRAE

Subject: RE: Performance Request Letter - Supply of Silencers - Job No: 1053.

Dear Sir

Working in good condition, which is supplied by you for our 165 MW Power Plant

Regards

Arvind Kumar

AGM- Power Project Bhushan Steel Limited

Bhushan Center, MG Road, Bhikaji Cama Place

New Delhi-110066

Tel.No.+91-11-39194000,71194000 Fax.No.+91-11-26478750.26415845

Mob. No +91-9873055559

From: Arumugam - PRAE Office [mailto:arumugam@pracoustics.com]

Sent: Tuesday, July 15, 2014 12:50 PM To: akushwaha@bhushansteel.com

Cc: Govindaraj B - PRAE MD; Vinoth Govindaraj; vijay pothi@yahoo.com; Office PRAE

Subject: Performance Request Letter - Supply of Silencers - Job No: 1053.

July 15, 2014

Mr. Arvind Kumar, Asst. G.M. – Power Plant

M/s. Bhushan Energy Limited.

Email: akushwaha@bhushansteel.com; Tel: 011- 42295555/Mobile: 09873055559.

Dear sir,

Sub: Performance Request Letter - Supply of Silencers – reg.

Ref PO.No: 8/BEL/10-11/029 DT: 26.08.2010.

Our Job No: 1053. Type: Sliding Silencer.

With reference to above project, we had supplied 1 no of silencer vide our Invoice. No: 048 Dt: 19.10.2011. We are interested to know the performance feed back of the supplied silencers. Kindly forward the same to us enable to serve you in better way. If you need any further assistance kindly inform the same.

Waiting for your favourable reply.

Thanking you,

Truly yours,

B.Govindaraj, Managing Director

P.R.Acoustical and Engineering works (P) Ltd

PERFORMANCE CERTIFICATE

This is to Certify that <u>P.R.ACOUSTICAL AND ENGINEERING WORKS PRIVATE LIMITED</u>, <u>E-41</u>, <u>Developed Plots Estate</u>, <u>Thuvakudy</u>, <u>Trichy - 620 015</u>, have supplied silencers against following purchase order. These silencers are being used to reduce the noise level during steam blow off under startup and process upset conditions the performance of these steam silencer is satisfactory. Design data of the silencer as attached for your reference.

CUSTOMER

: M/s.Thermax Limited.

PROJECT

: M/s.Renovation.

PO No.

: 451000870 DT: 03.09.2012.

OUR JOB NO.

: 1256.

DESCRIPTION

: Silencer

QUANTITY

: 1 No.

INVOICE NO.

: 108 Dt: 13.12.2012.



Nandakumar K - PRAE Marketing

From: Shripad Phadnis <Shripad_Phadnis@Intenc.com>

Sent: Monday, February 24, 2014 1:11 PM **To:** Nandakumar K - PRAE Marketing

Cc: Ashutosh_Mehta@Intenc.com; Kapil_Warghade@Intenc.com; Govindaraj B -

PRAE MD; Office PRAE; psqu@Intenc.com; Rahul_Patharwat@Lntenc.com;

Shirish_dalal@Intenc.com; Shreyas_Patil@Intenc.com;

vijay_pothi@yahoo.com; Vinoth Govindaraj

Subject: Re: Performance Request Letter - Supply of Silencers - Job No: 1167.

Dear Mr.Nandkumar

So far we have not received any complaints from our Client about the working of the silencers, we cannot provide any performance certificate to vendors

Best Regards, Shripad Phadnis Deputy General Manager – Supply chain Management

Hydrocarbon Mid & down Stream | E&C Division |Epc Block|2nd floor| Gate 1| Larsen & Toubro Itd | Powai (w) | Mumbai 72

+91 22 6705 3605 Mob: +91 9867397715 | Shripad phadnis@Intenc.com |

Nandakumar K - PRAE Marketing <nandakumar@pracoustics.com>

02/24/2014 12:45 PM

To "Shripad_Phadnis@Intenc.com" <Shripad_Phadnis@Intenc.com>,
 "Ashutosh_Mehta@Intenc.com" <Ashutosh_Mehta@Intenc.com>,
 "Kapii_Warghade@Intenc.com" <Kapii_Warghade@Intenc.com>,
 "Shreyas_Patil@Intenc.com" <Shreyas_Patil@Intenc.com>,
 "Rahul_Patharwat@Lntenc.com" <Rahul_Patharwat@Lntenc.com>,
 "psgu@Intenc.com" <psgu@Intenc.com>, "Shirish_dalal@Intenc.com"
 <Shirish_dalal@Intenc.com>

cc Govindaraj B - PRAE MD <md@pracoustics.com>, Vinoth Govindaraj <vinoth@pracoustics.com>, "vijay_pothi@yahoo.com" <vijay_pothi@yahoo.com>, Office PRAE <office@pracoustics.com> Subject Performance Request Letter - Supply of Silencers - Job No: 1167.

February 24, 2014

Mr.Shripad Phadnis, - Asst General Manager – Supply Chain Management/ Mr.Ashutosh Mehta/ Mr.Kapil S. Warghade/ Mr. Shreyas Patil - SCM – HMD

M/s. Larsen & Toubro Limited., - Maharastra, Mumbai.

Email: Shripad_Phadnis@Intenc.com; Ashutosh_Mehta@Intenc.com;

<u>Kapil Warghade@Intenc.com</u>; <u>Shreyas Patil@Intenc.com</u>; <u>Rahul Patharwat@Lntenc.com</u>; psgu@Intenc.com; <u>Shirish dalal@Intenc.com</u>.

Direct no: +91-22-6705 2598/ 91-22-67051231, 022-6705 3605, Mob: +91 98673 97715/ +91-98199 67520.

Dear sir,

Sub.: Performance Request Letter - Supply of Silencers – reg. Ref PO.No.: Chemical Plants /75000-04018/AM DT: 26.08.2011.

Our Job No: 1167.

Project: M/s.National Fertilizers Limited(NFL)., - Panipat.

Type: HP Warm up Vent Silencer, Air Vent Silencer, MP Steam Vent Silencer, MP Warm up Vent

Silencer, HP Steam Vent Silencer,.

Tag No.: RSLX426, RSL07SPE653, RSL07SPE662, RSLX436, RSL07SPE661.

With reference to above project, we had supplied 5 no s of silencer vide our Invoice. No: 014 & 015 Dt: 22.05.2012 & Invoice. No: 025 Dt: 15.06.2012. We are interested to know the performance feed back of the supplied silencers. Kindly forward the same to us enable to serve you in better way. If you need any further assistance kindly inform the same.

Waiting for your favourable reply.

Thanking you, Truly yours,

B.Govindaraj, Managing Director

P.R.Acoustical and Engineering works (P) Ltd

No.1, North Eda Street, Beemanagar, Trichy-620001, Tamilnadu, India

Mobile: 9345114145

PH.:0431-2411623/2412608/2412250

E-mail: md@pracoustics.com

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Nagarjuna Road, Kakinada - 533 003

India,

Phone: 0884 - 2360 127 to 129 Fax: 0884 - 2365020 (Materials) 0884 - 2362084 (Central)



PERFORMANCE CERTIFICATE

This is to Certify that <u>P.R.ACOUSTICAL AND ENGINEERING WORKS</u> <u>PRIVATE LIMITED</u>, <u>E-41</u>, <u>Developed Plots Estate</u>, <u>Thuvakudy</u>, <u>Trichy - 620 015</u>, have supplied silencer against following purchase order. These Inlet silencer are being used to reduce the noise level for Forced Draft Fan of auxiliary Boiler -2. The performance of these Inlet silencer is satisfactory. Design data of the silencer as attached for your reference.

CUSTOMER

: M/s.Nagarjuna Fertilizers And Chemicals Ltd

PROJECT

: Nagajuna Fertilizers and chemicals Ltd , Kakinada.

PO No.

: 1000025361 DT: 26.12.2012

OUR JOB NO.

: 1285

DESCRIPTION

: Inlet Silencer

QUANTITY

: 1 No.

INVOICE NO.

: 005 Dt: 13.05.2013.

(SIGNATURE & SEAL BY CUSTOMER)

C. VIJAYA KUMAR

Dy. General Manager (Mech. Maint.) Nagarjuna Fertilizers And Chemicals Ltd., Nagarjuna Road

· ADA-533 003

	14 ACOUSTICS	CLOIH		INTERNAL	WEATHER			NAME				3 SILENCER CASING	2 TRANSITION		S.No.	RIAL	14 WEIGHT (A			11 LENGTH (L3) (mm)	10 LENGTH (L2) (mm)	9 LENGTH (L1) (mm)	8 NO. OF SI	7 SOUND LE	6 INLET NOISE			3 SILENCER	2 HEAD LOS	VOLUME	0.	STEENCER DESIGN
NITEDNIAL METALLO OLUDODIO	PACKING (DENSITY-MIN. 80Kgf/m3)			PF SHEET (1.5mm THICKNESS)		EZ	TE	TE BRACKET		JPPORT	G	CASING (DUCT)		X65X8	DESCRIPTION	SPECIFICATION DATA:	WEIGHT (APPROX.) (Kgs)	SILENCER INLET SIZE (APPROX.) (mm)	SILENCER DUCT SIZE (APPROX.) (mm)	-3) (mm)	_2) (mm)	_1) (mm)	SILENCER	LEVEL AT OUTLET AT 1 M (dB(A))	SE LEVEL (dB(A))	SILENCER MOUNTING	SILENCER INLET PRESSURE	SILENCER INLET TEMPERATURE (Deg.C)	LOSS mm Aq	FLOW (m3/min)	DESCRIPTION	SIGN DAIA :
	ROCK WOOL	FIBRE GLASS CLOTH	SS 304	SS 304	IS 1079 GR.0	SS 304	SS	IS 1079 GR.0	1" SCH 40, SA 106 GR.B	IS 2062 Gr.B	2062		IS 2062 Gr.B	IS 2062 Gr.B	INLET SILENCER		5000/QTY	2230 X 630	2420 X 2700	2700±10	1900+10	3430±10	1 No.	00 7.00		HORIZONTAL	Z	AMBIENT TEMPERATURE	40	2389	INLET SILENCER	PRAE-J-1285-REV-01



Date: 11th Jan, 14

P.R. Acoustical and Engineering works (P) Ltd No.1, North EDA Street, Beemanagar, Trichy-620001, Tamilnadu, India

TO WHOMSOEVER IT MAY CONCERN

<u>Reference</u>: PO No. 4320000683 dtd 16.12.2009 for the supply of Steam Vent Silencer (02-X-203C) in Ammonia-Urea Fertilizer Complex, Babrala, UP.

Subject: Issue of satisfactory performance certificate

This is to certify that M/s. P.R. ACOUSTICAL & ENGINEERING WORKS (P) LTD., TRICHY have supplied one no. Steam Vent Silencer (02-X-203C) on 21.05.2010 having outer shell material Carbon steel & internals AISI 304 with design temperature, upstream design pressure and design flow rate as 370°C, 41 kg/cm²-g & 30 Ton/hour respectively. The equipment was supplied complying with all quality assurance aspects & was successfully commissioned in the month of March, 2011 at our Ammonia Plant, Babrala, Uttar Pradesh. The equipment is performing satisfactorily & meeting all the service requirements from the date of installation.

(Saurabh Mathur)

sauler Klank

DGM-Projects

Tata Chemicals Ltd, Babrala, UP (West)

SHRI PRABHULINGESHWAR SUGARS AND CHEMICALS LIMITED

SPSCL/COGEN/2013/ Date06/12/2013 Factory: Post - Siddapur - 587 301, Taluka : Jamkhandi, District : Bagalkot, Karnataka State , India Ph : 08353 - 238004 / 238200 / 238146 / 238160 / 238184 Fax No : 08353 - 238164 / 238166 prabhusugar admn@gmail.com

To,
P.R.Acoustical and Engineering works (P) Ltd
No,1,North Eda street,
Beemanagar,
Trichy-620001
Tamilnadu

Attn:Shri B.Govindaraj,M.D E-mail: md@pracoustics.com

Dear Sir

Sub:Performance feedback letter of warm up vent silencer-Reg **Ref:** your letter dt.06/12/13.

As per your request letter to know the performance feed back of the warm up vent silencer (item code: 14006076) supplied by you in the year 2012.

We would like to inform you that the warm up vent silencer was erected and taken on line one year before itself and is in good condition and performing well as per the design parameters and as per the ordered specifications.

On the whole we are satisfied with the performance of the warm up vent silencer supplied by you.

We wish you best of luck for your future assignments.

Thanking you.

Read. Office:

Yours faithfully.

for SHRI PRABHULINGESHWAR SUGARS & CHEMICALS LTD.,

H.M.Kotresh
Dy.Chief Engineer(cogen)

A.Gurunatha S.G.M(Engg)

From: Nandakumar K - PRAE Marketing
Sent: Nandakumar K - PRAE Marketing
Monday, December 09, 2013 3:50 PM

To: Arumugam - PRAE Office

Subject: FW: Performance Request Letter - Supply of Silencers - Job No: 1230.

From: snagarajan@indiacements.co.in [mailto:snagarajan@indiacements.co.in]

Sent: Monday, December 09, 2013 3:49 PM

To: Nandakumar K - PRAE Marketing; Govindaraj B - PRAE MD

Subject: Fw: Performance Request Letter - Supply of Silencers - Job No: 1230.

Sir

The reply received from our User is appended.

regards



---- Forwarded by snagarajan/SKN/ICLCO/IN on 12/09/2013 03:47 PM -----

From: balagopal.k/SKN/ICLCO/IN
To: snagarajan/SKN/ICLCO/IN@ICL

Date: 12/09/2013 03:46 PM

Subject: Re: Fw: Performance Request Letter - Supply of Silencers - Job No: 1230.

Sir

The Silencer is working satisfactorily

Warm Regards Balagopal

----- Forwarded by snagarajan/SKN/ICLCO/IN on 12/09/2013 12:11 PM -----

From: Nandakumar K - PRAE Marketing < nandakumar@pracoustics.com
To: "nandakumar@pracoustics.com

Cc: Govindaraj B - PRAE MD <<u>md@pracoustics.com</u>>, Vinoth Govindaraj <<u>vinoth@pracoustics.com</u>>, "<u>vijay pothi@yahoo.com</u>" <<u>vijay pothi@yahoo.com</u>>, Office PRAE <<u>office@pracoustics.com</u>>, Parthiban - PRAE Office <<u>parthiban@pracoustics.com</u>>

Date: 12/09/2013 12:07 PM

Subject: Performance Request Letter - Supply of Silencers - Job No: 1230.

December 9, 2013

VICE PRESIDENT (MATERIALS)

M/s. The India Cements Limited., - Tirunelveli District, Tamil Nadu.

Email: snagarajan@indiacements.co.in

PH: 28521526/28521527/28521530/28548534, 0462-2300221-227/0462-2300204(Materials).

Dear sir,

Sub.: Performance Request Letter - Supply of Silencers - reg.

Ref PO.No.: HO/SKN 106 DT: 21.06.2012.

Our Job No: 1230.

Type: Exhaust Silencer for Steam Line Drain.

Item Code: 0701160007.

With reference to above project, we had supplied 1 no of silencer vide our Invoice. No: 107 Dt: 07.12.2012. We are interested to know the performance feed back of the supplied silencers. Kindly forward the same to us enable to serve you in better way. If you need any further assistance kindly inform the same.

Waiting for your favourable reply.

Thanking you,

Truly yours,

B.Govindaraj, Managing Director

P.R.Acoustical and Engineering works (P) Ltd

No.1, North Eda Street, Beemanagar, Trichy-620001, Tamilnadu, India

Mobile: 9345114145

PH::0431-2411623/2412608/2412250

E-mail: md@pracoustics.com

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Nandakumar K - PRAE Marketing

From: Sanjay joshi <sanjayjoshi7964@gmail.com>
Sent: Friday, December 06, 2013 2:16 PM
To: Nandakumar K - PRAE Marketing

Subject: Re: Performance Request Letter - Supply of Silencers - Job No: 1242.

Dear Sir,

Performance is good of supplied silencer.

thanks.

On 06-Dec-2013 12:27 PM, "Nandakumar K - PRAE Marketing" < nandakumar@pracoustics.com> wrote:

December 6, 2013

M/s. Harinagar Sugar Mills Limited,

Mr.S.K.Joshi-GM.Tech(ENGG.)

PH: 06122220466 / Mobile :- 09955996287, 09431212382.

Email: Sanjayjoshi7964@gmail.com; Skj7964@yahoo.co.in.

Dear sir,

Sub.: Performance Request Letter - Supply of Silencers – reg.

Ref PO.No.: PC/00049 (PC-36/12-13) DT: 26.07.2012.

Our Job No: 1242.

Type: Startup - Vent Silencer.

Item Code: HBC0200.

With reference to above project, we had supplied 1 no of silencer vide our Invoice. No: 083 Dt: 29.10.2012. We are interested to know the performance feed back of the supplied silencers. Kindly forward the same to us enable to serve you in better way. If you need any further assistance kindly inform the same.

Waiting for your favourable reply.



LARSEN & TOUBRO LIMITED

ECC DIVISION

INSTALLATION / ERECTION / COMMISSIONING CERTIFICATE (capital/others)



TECHNO ELECTRIC AND ENGINEERING CO. LTD.

Power Plant / Utility Group: 6A, Park Plaza - South Block, 71 Park Street, Kolkata-700 016 Tel.: 30214700 Fax : 033-30214772 E-mail: <u>techno@cal.ysnl.net.in</u>

ENGINEERS & CONSTRUCTORS



PERFORMANCE CERTIFICATE

This is to Certify that <u>P.R.ACOUSTICAL AND ENGINEERING WORKS PRIVATE LIMITED</u>, <u>E-41</u>, <u>Developed Plots Estate</u>, <u>Thuvakudy</u>, <u>Trichy - 620 015</u>, have supplied silencers against following purchase order. These silencers are being used to reduce the noise level during steam blow off under startup and process upset conditions the performance of these steam silencer is satisfactory.

CUSTOMER

: Techno Electric & Engineering Co. Ltd

PROJECT

: Bengal Energy Limited, West Bengal.

PO No.

: 13611/2009-10/1751 DT: 06.03.2010. Amend No.: 1 DT.: 19.10.10.

OUR JOB NO.

: 1009

DESCRIPTION

: Startup Vent Silencer

QUANTITY

: 1 No.

INVOICE NO.

: 086 Dt: 16.11.2010.



PK Mitra 23/4/13 Sr. DGM - Project

(SIGNATURE & SEAL BY CUSTOMER)

From: Somashekar Sathnaur [SSathnaur@technip.com]

Sent: Wednesday, April 10, 2013 10:35 AM
To: Nandakumar K - PRAE Marketing

Cc: kaladhar@gail.co.in; Govindaraj B - PRAE MD; Office PRAE; Office Beemanagar;

somashekar.sathnaur@shawgrp.com; thiaguscv@gmail.com; Vinoth Govindaraj

Subject: Re: Performance Certificate Request - Supply of Silencers Attachments: Sathnaur_Somashekar.vcf; pic30259.jpg; pic32453.jpg

Dear Nandakumar,

The 6th Furnace was commissioned in December 2012 and the furnace performance test was also conducted . The entire system is operating satisfactorily till date .

It is more than 2 years that the operations per feedback is satisfactory.

Thanks for all the assistance given by your team during the project stage involvement and look forward to associate in future assignments.

My e-mail ID has been changed. Please note the same . Shaw Stone & Webster is now a part of Technip .

S.K. Somashekar Project Director

Technip E&C India Ltd - 7th Floor, Wing B1 , Boomerang, Chandivali Farm Road, Andheri (E) , Mumbai 400 072. India - www.technip.com Tel (Direct): +91 22 6700 2575 - Switchboard: +91 22 6700 2000/2300 , Mobile: +91 9619669634

Please consider the environment before printing this email or its attachments (See attached file: Sathnaur_Somashekar.vcf)

From: Nandakumar K - PRAE Marketing <nandakumar@pracoustics.com>

To: "kaladhar@gail.co.in" <kaladhar@gail.co.in>,

"somashekar.sathnaur@shawgrp.com"
<somashekar.sathnaur@shawgrp.com>,

Cc: Govindaraj B - PRAE MD <md@pracoustics.com>, Vinoth Govindaraj

<vinoth@pracoustics.com>, Office Beemanagar
<OfficeBeemanagar@pracoustics.com>, Office PRAE
<office@pracoustics.com>, "thiaguscv@gmail.com"

<thiaguscv@gmail.com>

Date: 06/04/2013 16:21

Subject: Performance Certificate Request - Supply of Silencers

April 6, 2013

Mr. V.Srinivasulu, Sr.Manager (C&P) / Mr.Kaladhar Narayan, Manager (C&P) / Mr. Somashekar, Senior Project Manager M/s. Gail India Limited – U.P. / M/s.Shaw rolta Limited Email: kaladhar@gail.co.in; somashekar.sathnaur@shawgrp.com. Tel: :+91-22-30878174, / Mob: :+91-9323966629. Dear sir,

Nandakumar K - PRAE Marketing

From: IMRAN KHALID , SMTO [IMRANK@INDIANOIL.IN]

Sent: Monday, February 18, 2013 10:36 AM To: Nandakumar K - PRAE Marketing

Cc: GUPTA VIVEK, SMLE

Subject: RE: Performance Certificate Request - Supply of Silencers

Dear Mr. Nankumar,

In reference to the appended mail for feedback on HGU-III Silencers (Tag No.: 2041-M-102, 2041-M-103 & 2041-M-104) supplied against our PO: 3342/283/23036793 DT: 06.11.2009 and subsequent confirmation from our 'Maintenance' Department, it is hereby certified that the performance of the said Silencers seems to be satisfactory within its defect liability period.

This is for your kind information please.

Regards,

Khalid Imran

Project Deptt.
Gujarat Refinery
IndianOil Corpn Ltd
Ph: 0265-2237926



From: Nandakumar K - PRAE Marketing [mailto:nandakumar@pracoustics.com]

Sent: Monday, February 18, 2013 9:54 AM **To:** GUPTA VIVEK, SMLE; IMRAN KHALID, SMTO

Cc: ATHA HS, DGM(PJ); MONDAL TK, DGM(I/c) PJ; GUPTA AK, SMTM; KANTI SUNIL, SMNM(ML)

Subject: RE: Performance Certificate Request - Supply of Silencers

From: Nandakumar K - PRAE Marketing **Sent:** Saturday, February 16, 2013 3:44 PM **To:** 'GUPTA VIVEK , SMLE'; IMRAN KHALID , SMTO

Cc: ATHA HS, DGM(PJ); MONDAL TK, DGM(I/c) PJ; GUPTA AK, SMTM; KANTI SUNIL, SMNM(ML)

Subject: RE: Performance Certificate Request - Supply of Silencers

Dear Mr Imran

Thanks for your e-mail and if you are able to draft a email in detail will be help us to put in our website.

Thanks and regards K.Nanda kumar

From: GUPTA VIVEK , SMLE [mailto:GUPTAV@INDIANOIL.IN]

Sent: Saturday, February 16, 2013 3:33 PM

To: IMRAN KHALID, SMTO

Cc: ATHA HS , DGM(PJ); MONDAL TK , DGM(I/c) PJ; GUPTA AK, SMTM; Arumugam - PRAE Office; KANTI SUNIL,

Main Identity

From: <diwakarmisra@iffco.in>

"MD PRACOUSTICS" <md@pracoustics.com>; "DESIGN PRAE" <design@pracoustics.com>; To:

"PRAE-OFFICE" <office@pracoustics.com>; "'Planning" <planning@pracoustics.com> <ynarula@iffco.in>; <rbmaiti@iffco.in>; <awdheshkdixit@iffco.in>

Cc:

Friday, November 25, 2011 5:12 PM Sent:

Subject: **Budgetary Quotation for Deaerator Vent Silencer**

Dear Mr Govindraj,

Please recall our correspondence for the procurement of 03 Nos. of vent silencers for our Ammonia-I Plant. After their receipt, all these were installed in the annual shutdown and are working satisfactorily.

Meanwhile, we have one additional requirement of vent silencer for which the process specification is as follows:

Service - Vent from Deaerator 101-U Operating Temp.- 100 deg.C Operating Pressure - 0.3 Kg/cm2g Flow rate - 300 Kg/hr Size - 6"

Flange bolt holes drilled to straddle drain outlet and 1" threaded drain.

We intend to install thee above vent silencer in the next shutdown.

You are requested to send us the budgetary offer for supplying the vent silencer (1 No.) against the above specification. Please also indicate the delivery period.

Your prompt response shall be highly appreciated.

With kind regards,

Diwakar Misra Dy. General Manager (Pro.) IFFCO - Phulpur +91-0532-2282041 +919415130675

Arumugam - PRAE Office

From: Govindaraj B - PRAE MD

Sent: Wednesday, May 01, 2013 11:28 AM **To:** Office PRAE; Office Beemanagar

Cc: Design

Subject: FW: Performance Request Letter - Supply of Silencers -M/s.Shree Renuka

Sugars Limited., - Belgaum Karnataka

From: P Sakthikel [mailto:psakthivel@isgec.co.in]

Sent: Tuesday, April 30, 2013 4:04 PM

To: Govindaraj B - PRAE MD

Subject: FW: Performance Request Letter - Supply of Silencers -M/s.Shree Renuka Sugars Limited., -

Belgaum Karnataka

FYI

From: Satya Prakash [mailto:satyaprakash@isqec.co.in]

Sent: Tuesday, April 30, 2013 3:54 PM

To: P Sakthikel

Cc: deepakchauhan@isqec.co.in; pramod.sharma@isqec.co.in; sanjay.gupta@ijt.co.in;

sachingupta@isgec.co.in

Subject: Re: Performance Request Letter - Supply of Silencers -M/s.Shree Renuka Sugars Limited., -

Belgaum Karnataka

Dear Mr. Sakthivel,

With reference your below mail.

We would like to inform you that there is no Problem related to Silencers with respect to M/s Ranuka sugar

Ltd.

Thanks regards Satyaprakash

From: Govindaraj B - PRAE MD [mailto:md@pracoustics.com]

Sent: Tuesday, April 30, 2013 3:25 PM

To: psakthivel@ijt.co.in

Cc: Vinoth Govindaraj; vijay_pothi@yahoo.com

Subject: Performance Request Letter - Supply of Silencers

April 30, 2013

Mr. P.Sakthivel, Manager- Materials M/s. ISGEC Heavy Engineering Ltd.

Email: psakthivel@ijt.co.in

Tel: +91-120-3301806 / Mobile No: 09716111697

Dear sir,

Sub.: Performance Request Letter - Supply of Silencers – reg.

Ref PO.No.: 115129/JP0007 DT: 01.09.2010.

Project: M/s.Shree Renuka Sugars Limited., - Belgaum Karnataka.

Our Job No: 1049.

Type: SH Safety Valve Silencer, Startup Vent Silencer.



Bharat Heavy Electricals Limited

Project Engineering Division

01 New Engineering Building, Ramachandrapuram, Hyderabad-500 032 INDIA Phones: 040-3020008, 225353 Exin: 2214, Fax: 040-3021754, email ped%rcp01@bhel.emetin

: HY/PED/2001 Ref Date: 28-03-2001

PERFORMANCE CERTIFICATE

THIS IS TO CERTIFY THAT M/S. P.R.ACOUSTICAL AND ENGINEERING WORKS (P) LTD., E-41 DEVELOPED PLOTS ESTATE, THUVAKUDY, TIRUCHIRAPALLI -620 015, HAVE SUPPLIED SILENCERS AGAINST FOLLOWING PURCHASER ORDERS. THESE SILENCERS ARE BEING USED TO REDUCE THE NOISE LEVEL DURING STEAM BLOW OFF UNDER STARTUP AND PROCESS UPSET CONDITIONS THE PERFORMANCE OF THESE STEAM VENT SILENCERS IS SATISFACTORY.

SL. NO.	CUSTOMER	P.O. NUMBER / DATE	QUANTITY (Nos.)
01.	BHEL - HYDERABAD	T7 09 4270 / 24 04 1009	1
	HPCL - VIZAG	T7 98 A270 / 24.04.1998	
02.	BHEL - HYDERABAD	T7 09 4304 / 35 04 1009	1
	IOCL - MADHURA II	T7 98 A294 / 25.04.1998	
03.	BHEL - HYDERABAD	T7 00 4202 / 25 04 1000	1
	IOCL – GAWAHATI	T7 98 A293 / 25.04.1998	
04.	BHEL - HYDERABAD	T7 00 B051 / 35 00 1000	1
	RIL – HAZIRA	T7 98 B851 / 25.08.1998	
05.	BHEL - HYDERABAD	T7 98 D051 / 11.12.1998	1
	IOCL - BARODA	17 98 0031 / 11.12.1998	
06.	BHEL - HYDERABAD	T7 99 A683 / 07.05.1999	1
	HPCL - MUMBAI	17 99 A083 / 07.03.1999	
07.	BHEL - HYDERABAD	T7 99 B285 / 01.07.1999	. 1
	IOCL – HALDIA	17 99 B263 / 01.07.1999	
08.	BHEL - HYDERABAD	T7 99 D536 / 22.12.1999	1
	IOCL - BARAUNI	17 99 0330 / 22.12.1999	
.09.	BHEL - HYDERABAD	T7 00 4620 / 01 06 2000	1
	IOCL - BARAUNI - II	T7 00 A620 / 01.06.2000	
10.	BHEL - HYDERABAD	T7 00 4630 / 01 06 3000	1
	IOCL - PANIPAT	T7 00 A620 / 01.06.2000	

Manager (Project Engs.)



Bharat Heavy Electricals Limited

Project Engineering Division

01 New Engineering Building, Ramachandrapuram, Hyderabad-500 032 INDIA Phones: 040-3020008, 225353 Extn: 2214, Fax: 040-3021754, email ped%rcp01@bhel.ernet.in

Ref

PEDM/98/BP/8001,

Date

17-02-1998

PERFORMANCE-CERTIFICATE

THIS IS TO CERTIFY THAT M/S. P.R.ACOUSTICAL AND ENGINEERING WORKS (P) LTD., E-41 DEVELOPED PLOTS ESTATE, THUVAKUDI, TIRUCHIRAPALLI-620 015 HAVE SUPPLIED SILENCERS AGAINST FOLLOWING PURCHASE ORDERS. THESE SILENCERS ARE BEING USED TO REDUCE THE NOISE LEVEL DURING STEAM BLOW OFF UNDER STARTUP AND PROCESS UPSET CONDITIONS. THE PEROFRMANCE OF THESE STEAM VENT SILENCERS IS SATISFACTORY.

SL. NO.	CUSTOMER	P.O. NUMBER/ DATE	QUANTITY (NOS.)
1.	BHEL- HYDERABAD GFSC- BARODA	T793A193/16-1-1993	4
2.	BHEL- HYDERABAD RIL-PATALGANGA	T-7947-537/20-9-1994	1
3.	BHEL- HYDERABAD RIL-HAZIRA-II	T7947-725 / 8-12-1994	1
4.	BHEL- HYDERABAD RIL-HAZIRA-III	T795Y375 / 26-5-1995	2
5.	BHEL- HYDERABAD RIL-HAZIRA-I	T794Y536 / 20-9-1994	1
6.	BHEL- HYDERABAD ONGC-HAZIRA-III	T795Y489 / 21-7-1995	1
7.	BHEL- HYDERABAD ONGC-GANDHAR	T795Y490 / 4-7-1995	1
8.	BHEL- HYDERABAD RIL- PATALGANGA-II	T796Y777 / 23-5-1996	1
9.	BHEL- HYDERABAD IOCL-MATHURA	T796C255 / 4-7-1996	1
10.	BHEL- HYDERABAD IFFCO-PHULPUR(EXPN.)	T796C33 / 9-12-10-1996	1
11.	BHEL- HYDERABAD RIL-JAMNAGAR-	T797B335 / 21-7-1997	3
12.	BHEL- HYDERABAD RELIANCE THERMAL POWER (P) LTD., JAMNAGAR	T797D335 / 21-7-1997	3

(BHUNESHWAR PRASAD)

Dy. Manager - PED





HEAD OFFICE:

S.C.O. No. 49-50, SECTOR 26,

MADHYA MARG, CHANDIGARH-160 019 (INDIA)

TELE.: 770385, 770979, 771379, 771390 GRAMS: STRIPS, TELEX: 0395-7322 SSL IN

FAX: (0172) 549634

Sprintmail ID: SSLHO, CHD/SSG

X.400 ID: (C:IN, A:VSNL, P:SPRINTRPG, O:SSG. FN:SSLHO.SN:CHD)

InterNet ID: sslho.chd @ ssg. sprintrpg.ems.vsnl.net.in

Dated: 02.03.98

TO WHOMSOEVER IT MAY CONCERN

This is certified that M/s P.R. Acoustical & Engg. Works (F) Ltd., has supplied us silencer for polymer dryer vide our purchase order no. IAL/D012/CF-777/214/97 Dated 15.09.97, which has been installed in the month of Jan. '98 at our Acrylic Fibre Plant and presently is working quite satisfactorily.

for INDIAN ACRYLICS LIMITED

(Authorised Signatory)

REGD. OFFICE & WORKS : VILLAGE HARKISHANPURA, SUB TEHSIL BHAWANIGARH-148 026, DISTT. SANGRUR, (РЬ.) INDIA PHONES : (01672) 77109 TO 771013, FAX : (01672) 77107

Sprintmail .D : IAL SITE/SSG, X. 400 ID : (C : IN, A : VSNL, P. SPRINTRPG, O : SSG, FN : IAL, SN : SITE), Internet ID : sslho. chd @ ssg. sprintrpg. ems.vsnl. net. in DELIII OFFICE : 610-611, 6TH FLOOR, CHIRANJIV TOWERS, 43, NEHRU PLACE, NEW DELIII - 110 019

TELEX : 031-71040 APEX-IN, PHONES : 6415882, 6464124 FAX : 011-6464254



P.R. Acoustical and Engineering Works (P) Limited



Ref No Job No: 003 Dated 22.4.99

To

Mr. R.Kumar Vice President, Boiler division M/S Krupp Industries India Ltd Pimpri, Pune-411018

PHONE 020 - 774461

FAX - 771150

Dear sir,

SUB: Noise level Report

The undersigned visited INDO GULF CORPOROTION LTD., (Unit: Birla copper) Bharuch. The details of the above report is enclosed here with for your perusal.

Thanking You

Yours Faithfully

For P.R.ACOUSTICAL AND ENGINEERING WORKS(P) LTD.,

(B.GOVINDARAJ)

Managing Director

Office: No.1, North Eda Street

Bheemanagar Tiruchirapalli 620 001 Tamil Nadu

India

Ph. No: 0431-412608/464440 Fax NO: 0431-414403/462750 Telex: 0455-316 ACES IN Works: E-41, Developed Plots Estate

Thuvakudi

Tiruchirapalli 620 015

Tamil Nadu

India

Ph. No: 0431-550889 Telefax: 0431-552663



P.R. Acoustical and Engineering Works (P) Limited



NOISE LEVEL REPORT

Date: 22.4.99

Job no

:003

Purchase order No: Fbcb/3270/97 Dt 7.2.97

Customer

: M/S Krupp industries India Ltd., Pune

Project

: Indo Gulf Fertilisers & Chemicalscorp Ltd.,

1. Ambient Noise level at floor 42 Meter

Height

82 dB(A)

2. Noise level after START UP VENT

VALVE OPENED to 50% Pressure -67 Kg/cm² 85 dB(A) at 1 meter from middle of the silencer body

3. Noise level at the outlet of the

Silencer

: Not possible to measure since

the outlet was above roof level

4. Noise performance of other silencers: Not possible to measure since

boiler pressure is less than

set pressure of respective Valve:

For Krupp Industries Ltd.,

(S.G. NAMBIAR)

Noise level measurement conducted by

(H. GOVINDARAJ)

Managing Director

P.R.ACOUSTICAL AND ENGINEERING (P)

LTD.,

Office: No.1, North Eda Street

Bheemanagar Tiruchirapalli 620 001

Tamil Nadu

India

Ph. No: 0431-412608/464440 Fax No: 0431-414403/462750 Telex : 0455-316 ACES IN

Works: E-41, Developed Plots Estate

Thuvakudi

Tiruchirapalli 620 015

Tamil Nadu

India

Ph. No: 0431-550889 Telefax: 0431-552663

राष्ट्रीय केमिकल्स एण्ड फर्टिलाइजर्स लिमिटेड

(भारत सरकार का उपक्रम) वर्क्स,प्रशासनिक भवन, चेंबूर, मुंबई-400 074.

RASHTRIYA CHEMICALS & FERTILIZERS LIMITED

(Government of India Undertaking)

WORKS: ADMINISTRATIVE BUILDING, CHEMBUR, MUMBAI-400 074
PHONE: 022-5561455 FAX: 022-5564319 GRAM: FERTILIZER

OM/SGP/Vent Silencer/99

23rd March, 1999.

TO WHOM IT MAY CONCERN

Re: Supply of Vent Silencer against our P.O. No.PINU-970 3278481 dt.03/04/97.

M/s P.R.Acoustical & Engineering Works, E.41, developed plot estate, Thuvakudi, Trichy-620 015 supplied 1 no. silencer against our above P.O. for the following technical parameters and material specifications:-

AA) Design Data

01.	Operating temperature	:	250 Deg C.
02.		:	30 MT/Hr.
03.	Operating pressure	:	15 kg/sq.Cm.
04.	Line size between control	:	8" 150# SORF.
05.	Drain	:	1" NPT (F).
06.	Length		2950 mm (Effective).
		:	1140 mm.
08.	Weight	:	1200 kgs.
10.	Corrosion allowance on	:	3 mm.
	Outlet from silencer	:	Atmosphere.
12.	Direction of flow		Vertical.
13.	Silencer noise level	:	85 db(A) at 3 mtr. distance
			in free field condition.
BB)	Material specification		
01.	Flange	:	8" 150# SORF A 105 ANSI B 16.5
	Diffuser pipe	•	A 106 Gr.B.
	Outer shell	:	IS 2062
05.	Support bracket	:	IS 2062
06.	Lifting Lug	:	IS 2062
07.	Bird screen	:	G.I.
	Weather cowl	:	IS 1079
09.	Internal others	:	IS 2062
10.	Internal P.F. sheet	:	G.I.
	•		

The above silencer is working to above requirement and is giving satisfactory performance.

OPERATIONS MANAGER(SGP/WT)

0.4.99

पंजीकृत कार्यालय : 'प्रियदर्शनी' ईस्टर्न एक्सप्रेस हाइवे, मुंबई-400 022. Regd. Office : Priyadarshini' Eastern Express Highway, Mumbai-400 022.

PHONE: 022 - 4078201 - 03, 4078175 - 76

THE UGAR SUGAR WORKS LIMITED

Works: Ugur-Khurd - 591316. Dist: Belgaum, Karnataka, Phone: (08339) 72230 (5 (incs.), Fax. (08339) 72232. Regd. Office: Mahaveernagar, Sangli - 416416. Mahawashtra, Phone: (0233) 323716. Fax. (0233) 323716. KSTRC No. 5030115-9 CSTRC No. 5035115 - 4 Both dated 1-1-92

Minaba Curres 814 Tabura Charless Sachena Bana. (49014 Phone: 422) 281997 (1996) Chi. (511) Tabura Bangkar 1997 - A. I.S. Abna. V. Cres. Pajminist Vilas Francoma. (490/86, Phone) 57 (499) 374 (64). Balgarin: 21 Charl Sires; Cann. (5999), Chane Tax. (55.11) 121 (71)

ENG./MECH./COGEN/VALVE/ タクク

February 17, 1999

M/s. P. R. Engineering Works, No.1, North Eda Street, Bheema Nagar, TIRUCHIRAPALLI 620 001

Sub.: Performance Certificate.

Dear Sir,

As desired by you, we are enclosing herewith Performance Certificate for 2 Nos. Silencer supplied by you vide our Purchase Order No. Eng/Mech/Cogen/20937 dated 04-09-1998.

Kindly acknowledge the receipt.

Thanking you,

Encl.: Performance Certificate.

Ark/gds/mrn/

Yours Faithfully,

The Unit of gar Works Ltd

Lhomeer (Co-gen.)

THE UGAR SUGAR WORKS LIMITED

Works: Ugar-Khard - 591316. Dist Belgaum, Kamaraka, Phone: (08339) 72230 (5 lines), Fac. (03339) 72237.

Rogd. Office: Mehaveernagar Scagle - 416446, Mehorushen, Phone: (0233) 323746, Fac. (0233) 325746

ESTRO No. 5030115-9 USTRO No. 5035115-1 Sociodated 1-4-92

Blackfort (1966) (100 februs - Sun Jack Fredrick Africa 1964) (100) (100) (100) (100) (100) (100) (100) (100) Geograph - Alama, (37 More V. Jean March 1964) (100) (100) (100) (100) (100) (100) (100) (100) (100) (100) Beograph, (200) (100) (100) (100) (100) (100) (100)

ENG./MECH./COGEN/VALVE/

February 17, 1999

PERFORMANCE CERTIFICATE

M/s. P. R. Engineering Works, No. 1, North Eda Street, Bheemanagar, Tiruchirapalli 620 001 supplied 2 Nos. silencers against our Purchase Order No. Eng./Mech./Cogen/20937 dated 04-09-1998 for the following Technical Parameters and Material Specifications.

AA)	Design Data	
01.	Operating Fluid.	Air
02.	Flow Rate.	20 TPH
03.	Design pressure.	62 Kg/cm2
04.	Design Temperature.	490 Deg. C.
05.	Position.	Vertical.
06.	Location	Out door.
07.	Length.	2920 mm
08.	Dia.	600 mm
09.	Weight	900 Kgs.
10.	Corrosion Allowance on C. S. Parts only.	3 mm
11.	Silencer Noise Level.	85 dB (A) at 1 Mtr. distance.
BB.	Material Specification.	
01.	Connecting pipe.	3" Sch. 40 SA 106 Gr. B.
02.	Drain pipe.	SA 106 Gr. B.
03.	Diffuser pipe.	10" Sch. 40 SA 335 P 11
04.	Outer Shell.	SA 387 Gr. 11
05.	Support Bracket.	IS 2062 Gr. A.
06.	Lifting Lug.	IS 2062 Gr. A.
07.	Bird Screen.	G. I.
08.	Weather Cowl.	IS 1079 Gr. O.
09.	Wool.	Loose mineral Wool.
10.	Internal P. P. Sheet.	SS 409
11.	Internal/P.P. Sheet supports.	516 Gr. 60/70.

The above Silencers are working to above requirement and is giving a Satisfactory performance.

Ark/gds/mrn/

For The Uger Styles Works Like

Chiel Tagenser (Co-gen.)

THE UGAR SUGAR WORKS LIMITED

UGAR KHURD - 591 316 (DIST. BELGAUM) KARNATAKA FAX NO. 08339 - 72232.

Ref. No. Eng Mech/Cogen/Patre

Date: 25-1-99.

F-17 NO-0481-414403/462750

Ms P.R. Engineering Works Trichitapalli-620,001.

Iring AHM SUR & Mandredan

Bub :- supply of Air Vent- Valve Silencers-2

Dear Sir,

with reference to about we hereby continues theat performance of the other silencers from Surice fourterily.

Also note that we have already released your payment longbooks to the some went have Ple-ma- Continu long relation dons.

. Thinking you

yours frithfuller.

Phone : (0461) 355401 Grams : SOUTHPETRO Telex : 0434 - 246 Telefax : (0461) 355588

SPIC SOUTHERN PETROCHEMICAL INDUSTRIES CORPORATION LTD. SPIC NAGAR, TUTICORIN - 628 005. INDIA

MM/B 73168/99 7th April'99

M/s P.R.ACOUSTICAL AND ENGG. WORKS (P) LTD. NORTH EDA ST. BHEEMANAGAR TRICHY - 620 001

Dear Sirs,

Sub: Supply of Vent Silencer for Steam Turbine Exhaust - Performance of Silencer - Reg.

Ref: Our Order No. B 73168 dt. 29.7.97 Your letter No. 97/Job/029 dt. 5.3.99

With reference to the above we wish to inform you that the performance of PCV 502 vent silencer supplied by you is to be evaluated at rated capacity and can be done only during low load operation. This is applicable especially with respect to noise level and also this will be carried out in the next opportunity and results will be intimated to you latter. This is for your information.

Thanking you,

Yours faithfully, For SOUTHERN PETROCHEMICAL INDUSTRIES CORPORATION LTD

JOHN S J PONNAYYA MANAGER (MATERIALS)







Date: 07/04/99

TO WHOME SO EVER IT MAY CONCERN

SUPPLIER NAME

P.R. ACOUSTICAL & ENGG. WORKS (P) LTD. TRICHY - 15.

PROJECT

MRPL PHASE II MANGALORE

REF. P.O.NO.

45054 dt. 1.1.98

ITEM

: SILENCER

TAG NO.

: SL1,2,3 & 4 QTY 4 Nos.

This is to certify that the Unit-I boiler of Phase II start up vent valve, drum & super heater valve silencers are working satisfactoriley.

Yours ABB-ABL-PROJECTS LTD.

MR P.S. DEY RESIDENT MANAGER COMMISSIONING.

ZUARI INDUSTRIES LIMITED

(FERTILIZER DIVISION)

Ref. PLNG/AVM-18/98

July 20, 1998

P.R. Engineering Works 1, North Eda St., Bheemanagar Trichirapalli - 620 001

Attn: Mr. S. Nagarajan - Sr. Executive-Marketing

Dear Sir,

Ref: Your letter Ref. No. A5/0358/ZUARI/GUA dated 1.6.98

We refer your above letter. 1 No. Silencer supplied "against our P.O. No. 42912/AM dated 5.1.97 was installed in our May '98 shutdown and is giving satisfactory performance.

Regards.

D.K. VASU

CHIEF ENGINEER-PLANNING.



02-08-98 16:42

INDIAN RAYON AND INDUSTRIES LIMITED

CAUSTIC SODA DIVISION

Regd. Office & Works - Junagadh-Veraval Road

VERAVAL - 362 266

Tel.Nos.02876-43254/43566/20201/20335/21898 Fax No.02876-43254/43220

Gram: INDIARAYON Telex: 163-207 IRCL IN

FAX MESSAGE

Ref: No.IRIL/CSP/689/98/SKN

Date: 6.2, 1:198

P.R. ACOUSTICAL AND ENGG. WORKS P LTD., TRICHIRAPALLI.

FAX NO. 0431 552663/464403/462750

ATTN: MR S. NAGARANAN, SR. EXECUTIVE-MKG.

We are in receipt of your fax message No.97/J-012 dated 5.2.1998 and as desired by you, please find enclosed herewith Performance Certificate for the Steam Vent Silencer supplied by you against our P.O. No.L/41/0595 dated 23.3.1997. We hope you wil find the same in order.

With best regards,

5 ke would

S.K. NANDA VICE PRESIDENT (CAUSTIC)

Encl: As above.

kayon 🕰

Indian Rayon And Industries Limited

CAUSTIC CODA PLANT

Works:

VERAVAL-362265

Phone: 20201. 20335, 21898 Gram: NDIARAYON

Gram :

163-207 IRCL IN

Fax: : (01:876) 23254/21220

PERFORMANCE CERTIFICATE

THIS IS TO CERTIFY THAT WE PURCHASED ONE STEAM VENT SILENCER FROM M/S. P.R. ACOUSTICAL AND ENGINEERING WORKS (P) LIMITED, E-41, DEVELOPED PLOTS ESTATE, THUVAKUDI, TRICHIRAPALLI - 620 015 AGAINST OUR PURCHASE ORDER NO. L/41/0595 DATED 23:03:1997 AND BEING USED TO REDUCE THE NOISE LEVEL DURING STEAM BLOW-OFF UNDER START UP & PROCESS UPSET CONDITIONS. THE PERI'ORMANCE OF THIS STEAM VENT SILENCER IS SATISFACTORY.

sierandy

S.K. NANDA
VICE PRESIDENT(CAUSTIC)

DATE: 06.02.1998